: CO-PILOT EMERGENCY CARGO RELEASE KIT

Qty:

06.10.13

Each

4 Um:

: D412704011

: N/A

: N/A

: N/A

:NIA

: 10/30/2006

alut

: SMALL /MED FAB

Date:

Wednesday, 10/11/2006 10:48:42 AM Kim Johnston

**Process Sheet** 

**Drawing Name** 

Part Number

Material

Due Date

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

Type

Job Number : 28903

**Estimate Number** 

: 10992

P.O. Number

:NIA

This Issue

: 10/11/2006

: NC

Prsht Rev. : NIP First Issue

Previous Run

: 26143

Written By

Checked & Approved By

Comment

Hardware added to Step 3 KJ/RF : Est Rev:B 05

S.O. No. : >//

Est Rev:C 05.12.21

Hardware removed on Step 3

**Additional Product** 

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

PACKAGING 1 2.0

DC

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

D412704041 3.0

Pedal Assembly



1.0000 Each(s)/Unit Total:

4.0000 Each(s)



Qty Part Number Description

D412-704-041 Pedal Assembly

B28642

4.0

D412704045

Cable Assy (212/214/412)



Comment: Qty.:

1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D412-704-045 Cable Assembly

B25615x2

Page 1

Form: rprocess

## **Dart Aerospace Ltd**

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W/O:			WC	ORK ORDER CHAN	IGES		0.0		
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cate	gory:	NCR: Y	es No DO	QA:	Date:	
					Q	: N/C Clos	ed:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFOR	MANCE (N	CR)			
		Description of NC	Corrective Action Section B			Verification A		Approval	Approval
DATE	STEP Section A		Initial Chief Eng	Action Description Chief Eng			ction C	Chief Eng	QC Inspector
			i i	ø		4			
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Wednesday, 10/11/2006 10:48:42 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412704011 Job Number: 28903 Job Number: Seq. #: Description: Machine Or Operation: 5.0 D32072 Bracket Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Bracket 32307 9 Qty Part Number Description 1 D3207-2 Bracket D32075 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Bracket 1 D3207-5 7.0 D32081 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Doubler \$23526 1 D3208-1 8.0 D32083 Pedal Mount Angle Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) B23526/X B23667 X1 Pick: Packing Kit Qty Part Number Description Pedal Mount Angle \_\_ 1 D3208-3 D32087 9.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Filler Bassa / You 1 D3208-7 B23407 1x 0h

Dart Ae	rospace	Lta							
W/O:			WC	ORK ORDER CHANG	GES				
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	_ Date: _	
					QA: N	N/C Close	d:	_ Date: _	
NCR:		M	WORK ORD	ER NON-CONFORM	ANCE (NC	₹)			
DATE	STEP Description of NC Section A	Description of NC	Corrective Action Section B			Verific	Verification	Approval	Approval
DATE		Initial Chief Eng	Action Description Chief Eng	Sign 8	Sect	ion C	Chief Eng	QC Inspector	
	-			8	iq.		a .	•	•

Wednesday, 10/11/2006 10:48:43 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412704011 Job Number: 28903 Job Number: Description: Seq. #: Machine Or Operation: Doubler 10.0 D32089 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Batch Doubler B22071 D3208-9 11.0 D320811 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit Qty Part Number Description Batch D3208-11 Filler D32141 Placard 12.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description D3214-1 Placard 326/848 13.0 MS21919DG5 Clamp Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 MS21919DG5 Clamp 16321 INSPECT 100% KITS FOR COMPLETENESS 14.0 QC4 Comment: INSPECT KITS FOR COMPLETENESS PACKAGING 1 PACKAGING RESOURCE #1 15.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-704-011 Location: PPP Rev:

Page 3

Form: rprocess

## Dart Aerospace Ltd

W/O:			٧	VORK OF	RDER CHA	NGES					
DATE	STEP	PROCEDURE CHANGE					Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Ca	tegory:		NC					
			NODIC OD	DED 1101					d:	_ Date: _	
NCR:		,	WORK OR	DEK NOI	N-CONFOR	RMANCE	: (NCF	()			
DATE	STEP	Description of NC	Corrective Action Section B				Verificatio		ation	Approval	Approval
DAIL	SILI	Section A	Initial Action Desc Chief Eng Chief Er		ion Descript Chief Eng	iption Sign & Date		Secti		Chief Eng	QC Inspector
						9					
											18

Date: Ùser: Wednesday, 10/11/2006 10:48:43 AM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 28903

Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description:

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



L 26-10 20

## **Dart Aerospace Ltd**

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W/O:			WC	ORK ORDER CHANG	ES	154					
DATE	STEP	PROCEDURE CHANGE				Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	Fault Cate	gory:	_ NCR: Yes	CR: Yes No DQA: Date:					
					QA: N	C Closed: _	Date: _				
NCR:		ļ	WORK ORDE	ER NON-CONFORM	ANCE (NCR	)					
DATE		Description of NC	Corrective Action Section B			Verification		Approval			
DATE	STEP Description of NC Section A		Initial Action Descri Chief Eng Chief Eng		Sign & Date	Section C	On Approval Chief Eng	QC Inspector			
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